

D4770-3 BAR
(MAKE FROM D4770-3F)

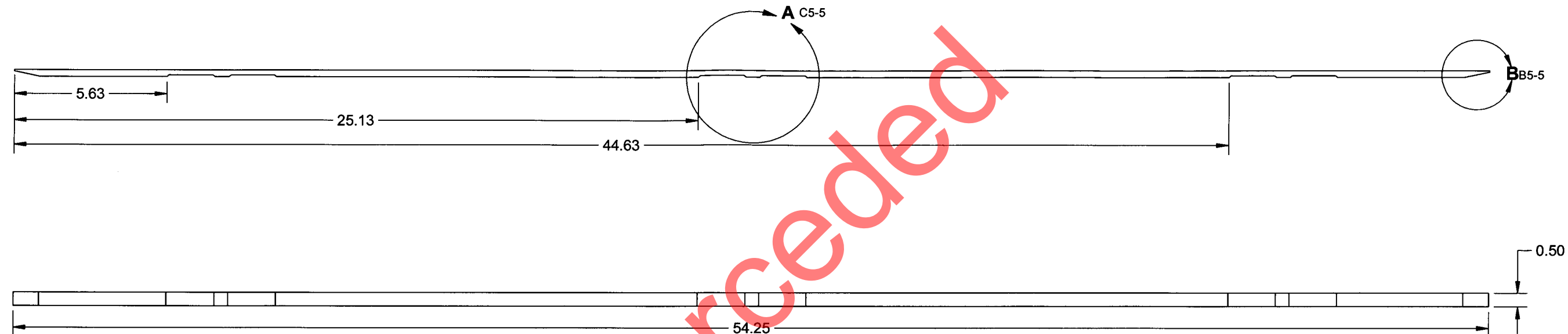
D4770-3F BAR
(FLAT PATTERN)

RELEASED
2015 -06- 0 8

- NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR PER ASTM A276 OR ASTM A240
REF DART SPEC. M304B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.25 lbs

APPROVED

DESIGN	AP	DART AEROSPACE USA, INC.	
DRAWN	AP	KENT, WA	
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4770	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BAR	NTS
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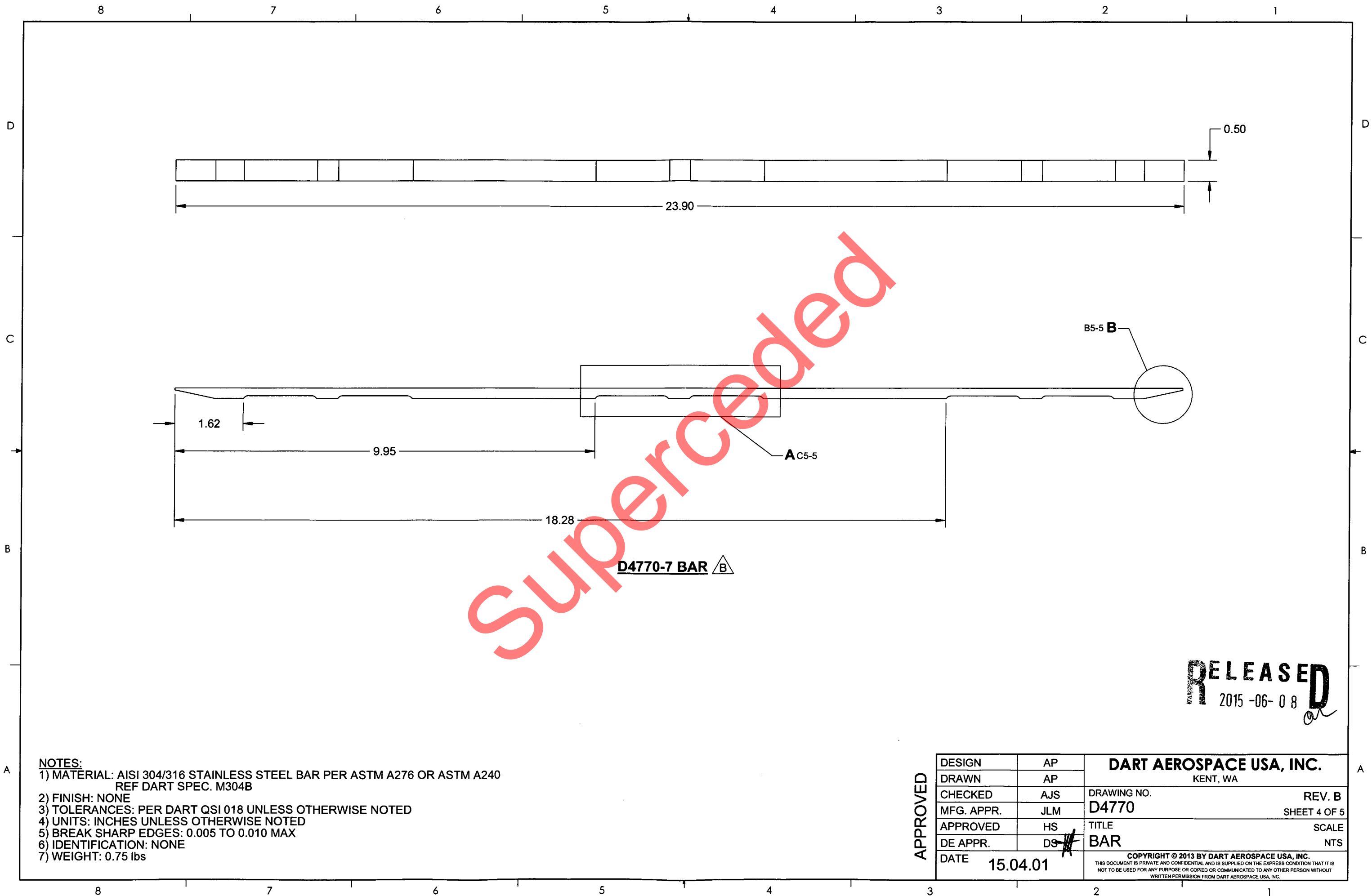
D4770-5 BAR

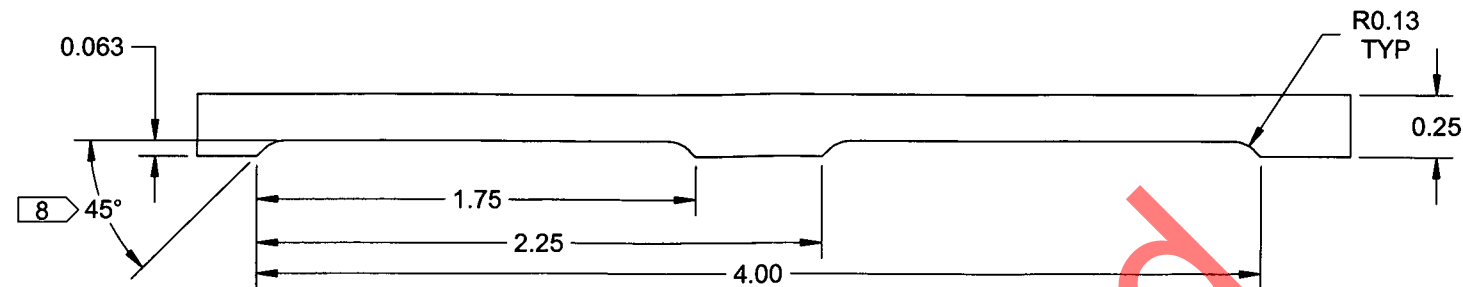
RELEASED
2015-06-08

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR PER ASTM A276 OR ASTM A240
REF DART SPEC. M304B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.84 lbs

APPROVED

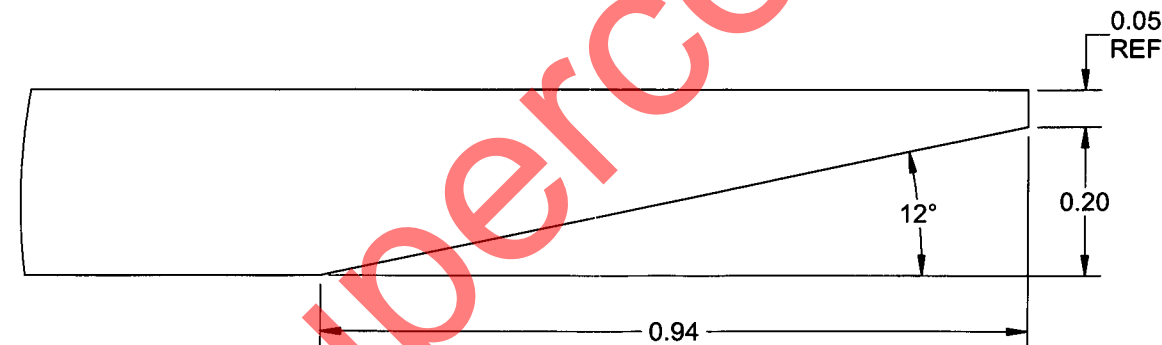
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DRAWN	AP	KENT, WA	
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4770	SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
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DETAIL A

B4-1
C4-2
B5-3
C4-4



DETAIL B
TYP BOTH ENDS

C1-1
C1-2
B2-3
C2-4

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) ANGLE TO BE DETERMINED BY AVAILABLE TOOLING

APPROVED

DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO. D4770	REV. B
MFG. APPR.	JLM	SHEET 5 OF 5	
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DE APPR.	DS	BAR	NTS
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